

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

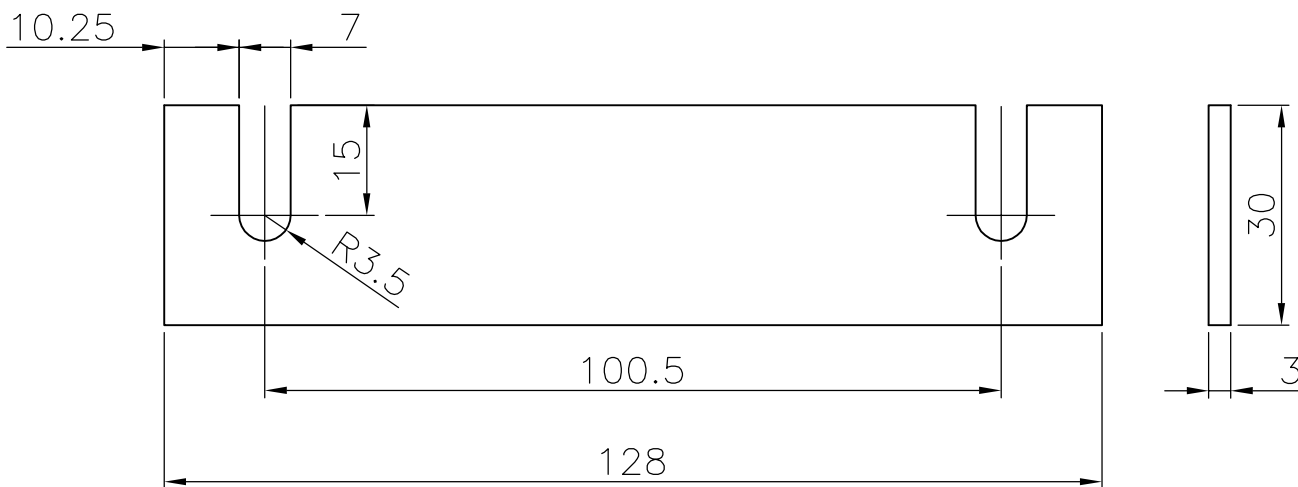
QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

UNCONTROLLED



NOTE:

1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER GR/TD/1766
2. COLOUR: NCS.4502G,GREY

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	128x30x3 THK	SILICON RUBBER
N1	0.025		N2	0.05		N3	0.1		
N4	0.2		N5	0.4		N6	0.8		
N7	1.6		N8	3.2		N9	6.3		
N10	12.5		N11	25		N12	50		
ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	PRODUCT	BMRCL METRO CARS		
						REF DRG			
						MATERIAL			
						HEAT TREAT.	APPD	VS	14.11.19
						SURFACE TREAT.	REVD		
						TITLE	CHKD	SNH	12.11.19
							DRWN	VISHNU	12.11.19
							SCALE		SHEET OF
									Wt.(Kg)
									0
							DRG No.	926-56218	
									ALT



BEML LIMITED